



**AUSTIN**  
**FF K100**  
**FF K140**  
FORWARD CONTROL  
**TRUCKS**



## AUSTIN **FF** K140

GROSS VEHICLE WEIGHT 22,960 lb. (10414 kg.)  
When fitted with 8-25-20 four-ply tyres 24,840 lb. (11214 kg.)



A choice of three wheelbase sizes, 6 ft or 7 ft 6 in. diesel engine, four- or five-speed gearbox, and single or two-speed axle, help to make the range of Austin FF K140 trucks one of the most universally acceptable in the 1-ton class. Five sturdy cross-members rigidly brace the pressed-steel frame, while the exceptionally robust front axle and extra-strong leaf-spring suspension with additional rear helper leaves will safely carry a full gross load of 104 tons (10,414 kg.) on standard tyres. By fitting 8-25-20 four-ply tyres, at slight extra cost, the gross vehicle weight of all FF K140 trucks can be increased to 11 tons (11,214 kg.).

Designed to handle the toughest haulage jobs, driven on fast working schedules and reduce running costs to a new low level, these dependable 7-tonners will satisfy the needs of the most exacting operator. It is essential, however, that the choice of power and transmission units are carefully made according to the type of work undertaken. For really grueling conditions, such as regular off-the-road work, the fitting of a five-speed gearbox and/or two-speed rear axle is strongly recommended.



**Extra strong chassis frame**

Included in the bodywork of a chassis front-end unit, are windscreen with wipers, complete front, engine covers, front grille panels with side- and head-lamps, and complete fascia panel with all instruments and switches.



## AUSTIN **FF** K100

GROSS VEHICLE WEIGHT 18,480 lb. (8382 kg.)  
When fitted with helper springs and 8-25-20 four-ply tyres 20,160 lb. (9144 kg.)

All Austin FF trucks are available as chassis cab, chassis scuttle or chassis front-end units. Depicted above is the bodywork in chassis scuttle form. This includes the complete floor, engine covers, front grille panel with side- and head-lamps, and fascia rail with all instruments and switches.

FF K100 vehicles with 100 in. (4.06 m.) wheelbase can be supplied complete with timber dropside or platform bodies, and with the 120 in. wheelbase truck, are also available as chassis cab, chassis front-end, or chassis scuttle units for use with specialised bodywork.

With standard 7-20-20 four-ply tyres the gross vehicle weight of this 5-tonner is 8½ tons (8002 kg.). However, 8-25-20 four-ply tyres, together with helper leaves (standard for Export) on the rear springs, can be fitted at extra cost, allowing an increase in gross vehicle weight to a maximum of 9 tons (9044 kg.).

Petrol or diesel power is available, with four-speed gearbox and single speed axle as standard equipment. For more specialised operations, a 5-speed gearbox and/or two-speed axle is offered at extra cost.



*. . . for the toughest job!*





# AUSTIN FF K140 TIPPERS

With  
UNDERFLOOR RAM  
by Telehoist

With  
FRONT RAM  
by Edbro

Operators with a preference for an underfloor ram gear will be quick to appreciate the many practical features of the Telehoist tipping gear. Not least among them is the gain in body length, the protection afforded to the ram from weather and load damage and the self-contained ram unit which incorporates its own oil reservoir, rotary control valve and by-pass valve. The hydraulic system has ample power in reserve, for whereas the rated capacity is 2,000 lb. sq.in., the fully laden operating pressure is only two-thirds of that amount. The double telescopic ram has an internal by-pass valve that comes into operation at the end of the stroke and automatically releases pressure in the hydraulic system. Both power take-off and rotary valve controls can be operated from within the cab, and a useful feature of this gear is that the body can be held, or lowered, with the power take-off still engaged. Moreover, the truck can be driven whilst tipping for load spreading purposes.

Overall length of FF K140 Telehoist Tipper—18 ft. 2 in. (5.49 m.).

Approximate unladen weight—  
3 tons 10 cwt. (1,600 kg.).



This all-steel, six cubic yard, and tipping body is specifically designed to give maximum strength with minimum weight. The floor structure comprises ten pressed section members, two of which form the main longitudinals, while the remaining eight are crossmembers. These give adequate support to the 10 gauge sheet steel flooring. Sheets and front are fused and the tail-board is hinged at the top and fitted with a quick-action self-locking mechanism at the bottom. Inside dimensions are 12 ft. long by 7 ft. wide, while the body sides are 3 ft. deep and calibrated in accordance with sand and gravel regulations.

Three fully equipped Austin FF K140 Tippers have six cubic yard, steel, and tipping bodies mounted on the 10 ft. (3.05 m.) wheelbase chassis. In standard condition, the FF K140 Tipper is supplied with a four-speed gearbox and a single-speed (5.62:1 ratio) rear axle. However, for off-the-road or extra-duty duty work, there is the option of a five-speed gearbox and an extra-speed axle, at extra cost.



An alternative, but equally attractive proposition is the FF K140 Tipper with Edbro front-mounted ram. Hydraulic power is provided by the well-proven Edbro six-cylinder crank-shaft pump and power take-off. This is mounted directly on to the side of the gearbox, thus eliminating the need for any exposed drive shafts or joints.

The SLM type ram assembly incorporates a single-acting double telescopic ram, rigidly mounted in a sturdy cradle that also forms the oil reservoir. A three-position neutral control valve is attached beneath. Both power take-off and neutral



Overall length of FF K140 Edbro Tipper—17 ft. 8 in. (5.41 m.). Approximate unladen weight—8 tons 10 cwt. (4,000 kg.).

valve selector handles are situated in the cab, within easy reach of the driver. 'Rays,' 'Hold' and 'Lower' positions are provided and an excellent safety feature is the provision of an automatic locking device which positively prevents accidental operation of the selector handle, thus obviating all risk of a laden body crashing down on to the chassis frame. This model, also, can be driven whilst tipping. The all-steel, and tipping body has dropends, and is electrically welded throughout. Built up channel sections longitudinal members with pressed section underframes and cross-members, the body has a floor of 10 gauge sheet steel. The sides are hinged at the bottom, while the tailboard is hinged at the top and fitted with a quick-release locking mechanism. Interior dimensions are 11 ft. long by 6 ft. 10 in. wide by 3 ft. 3 in. deep. This body, too, is calibrated to a capacity of six cubic yards.



# AUSTIN FF K100 K140



The FF K100 Truck, with a decklength of 16 ft. 6 in. (5.03 m.), will have a general appeal to most operators with a 5-ton load to carry, but more particularly to those handling timber, timber or similar lengthy loads.

Such is the design of these trucks, that specialist operators will find the maximum recommended rear overhang of 6 ft. 6 in. (2.03 m.) extremely generous when building bodies for work of a specific nature. For pantographs and bay-can bodies in general, the FF K100 will prove a most economical and dependable investment, capable of accommodating a body of up to 18 ft. 4 in. (5.56 m.) in length.

For lighter work, the FF K100 chassis with 120 in. wheelbase is the ideal basis for the many and varied types of tipping gear and 5 cubic yard bodies available, particularly where a longer-than-usual deck length is required.

Increasing the scope of operation still further is the availability, at extra cost, of rear roller springs and 8.25-20 heavy-duty tyres permitting an increase in gross laden weight from 8½ tons (3800 kg.) to a maximum of 9 tons (4144 kg.).



Austin factory-built timber dropside and platform bodies on the FF range of trucks have a reputation for standing up to the rigours of tough everyday service. Constructed from thick seasoned timber, they have a rugged underframe crossbraced to give uniform support along the entire body length. The load area is longitudinally reinforced with steel strips, which not only help to prevent damage to the floor timbers, but greatly facilitate easy loading.

Platform trucks have a low tailboard, to prevent a chafing load, which is nevertheless removable for loading purposes. It is also worthy of note, that the sides and stanchions, corner posts and tailboard of Austin FF dropside trucks can be completely removed enabling them to be used as platform trucks if the necessity arises.



FF K140 trucks having either a 12½ ft. 6 in. (3.81 m.) or 12 ft. 4 in. (3.80 m.) wheelbase are available with factory-built timber dropside or platform bodies with a decklength of 16 ft. 6 in. (5.03 m.) and 17 ft. 6 in. (5.34 m.) respectively. Chassis only, front-end and auxiliary units are also available, if required, for specialised purposes.

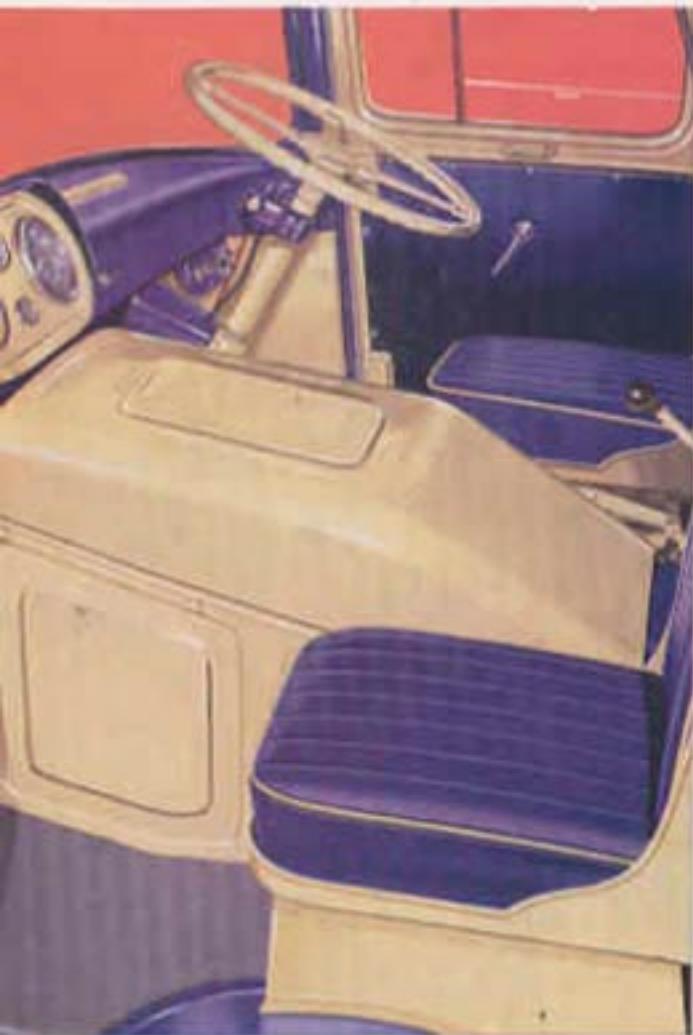
Always of fundamental importance, the turning circles of the FF K140 range are comparatively small in proportion to their wheelbase. Manoeuvrability is further enhanced by the use of high efficiency cap and lever steering—with the option, at extra cost, of power assistance.

Not the least among the safety features to inspire confidence at the wheel is the installation of vacuum-assisted hydraulic brakes, which, with two-leading-shoe action, provides the sort of dead-line stopping-power needed in today's driving conditions.

For guidance, the comprehensive electrical equipment of all FF trucks includes powerful double-dipping headlamps and twin stop-tail lamps, while flashing direction indicators (standard on FF K140 models for Export) can be fitted at extra cost if desired.



# CAB COMFORT . . .



Engine noise within the cab is restricted by class-leading pressed-steel casings, the side panels being quickly detachable for routine maintenance. A hinged trap in the top cover gives access to the oil filter cap. Interior door casings are trimmed in durable vinyl treated fabric, while the roof and back panels are fixed down to the waist-rail with composition board. A document box is recessed into the scuttle panel at each side of the cab, an interior light is fitted centrally above the windscreen and the floor is covered by two rubber mats.

Provision has been made for the inclusion of numerous optional extras, such as single or dual heater/demister units, sliding rear windows and single or dual sun visors.

Super luxury is the keynote in the design and manufacture of the Austin 'FF' cab. It is robustly constructed from tough steel panel pressings, and provides a high degree of comfort through the numerous features devised with only the best interests of the driver and passenger in mind.



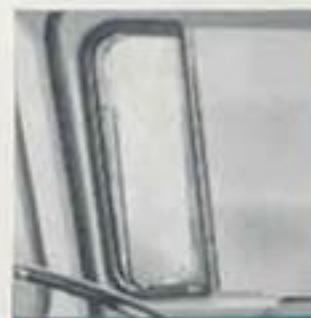
## CONTROLS

Driver, brake and accelerator pedals are specifically designed to allow of rapid, and accurate gearshifts and ease of travel.



## INSTRUMENTS

Finally grouped instruments, a 20-in. DI-10 in. steering wheel and conveniently placed controls are easy for the driver.



## VENTILATION

Improved air circulation facilities fitted to the driver's seat facilitate ventilation conditions by a supply of fresh air at intervals. The driver may take advantage of single or dual sun visors to keep him comfortable during the heat of summer, or quickly lowered for head-clearing purposes.

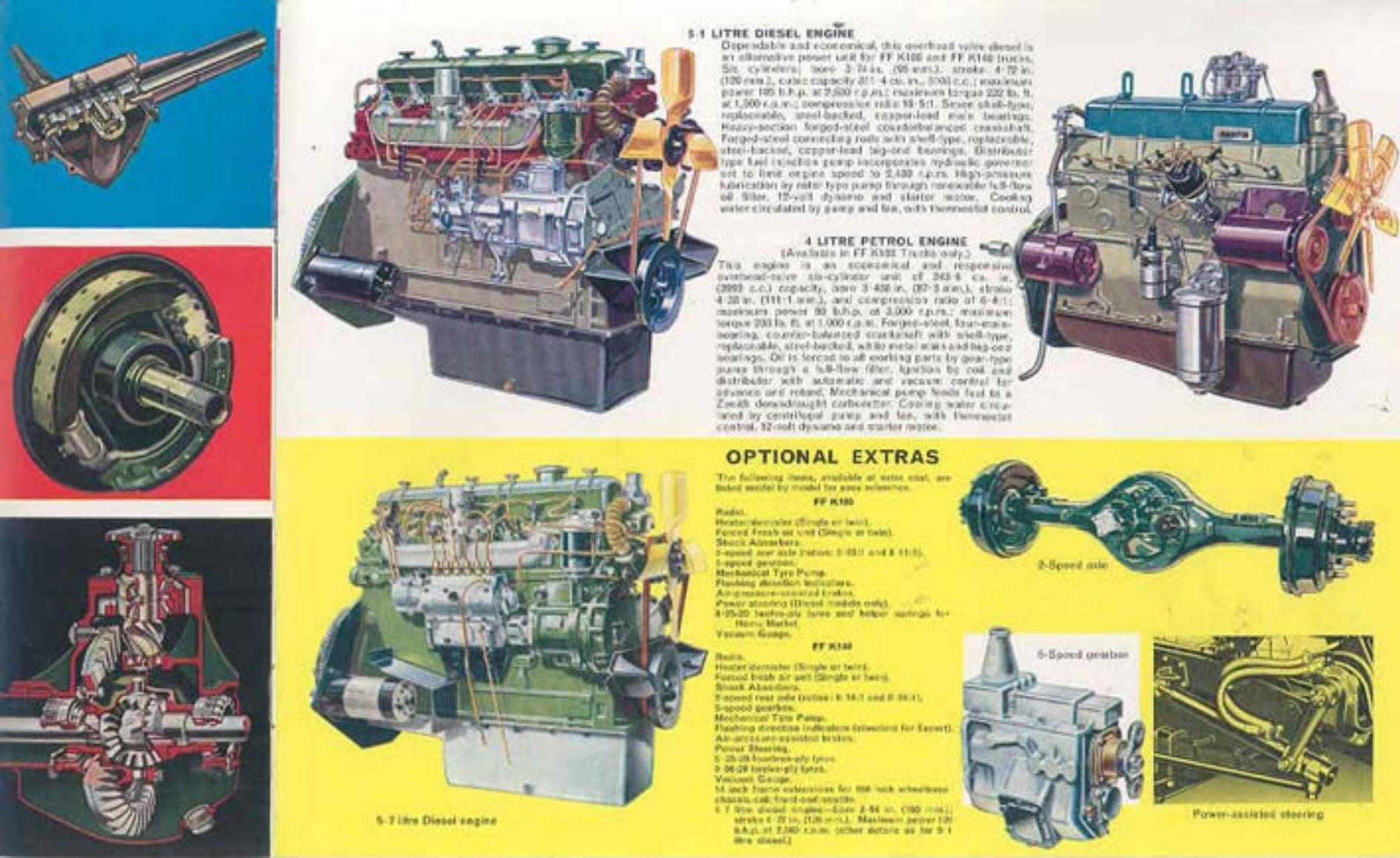


## TOOL LOCKER

The passenger seat is easily removed over a steel locker which will accommodate most of the equipment and tools required for normal routine maintenance.

## SEAT

The driving seat, which has a foam rubber cushion and ribbed hair aqua trimmings in vinyl treated fabric, is constantly adjustable fore and aft as well as for height.



### 5.1 LITRE DIESEL ENGINE

Disposable and economical, this overhead valve diesel is an alternative power unit for FF K100 and FF K100 trucks. Six cylinders, bore 3.74 in. (95 mm.), stroke 4.79 in. (122 mm.), cubic capacity 311.4 cu. in. (5000 c.c.); maximum power 105 b.h.p. at 2,600 r.p.m.; maximum torque 222 lb. ft. at 1,500 r.p.m.; compression ratio 16.5:1. Seven shell-type, replaceable, steel-backed, expandable main bearings. Heavy-section forged-steel counterbalanced crankshaft. Forged-steel connecting rods with shell-type, replaceable, steel-backed, copper-lead big-end bearings. Oil-injection pump incorporates hydraulic governor set to limit engine speed to 3,400 r.p.m. High-pressure lubrication by rotor type pump through replaceable full-flow oil filter. 12-volt dynamo and starter motor. Cooling water circulated by pump and fan, with thermostatic control.

### 4 LITRE PETROL ENGINE

(Available in FF K100 trucks only.)

This engine is an economical and responsive overhead-valve six-cylinder unit of 248 cu. in. (4093 c.c.) capacity, bore 3.43 in. (87.3 mm.), stroke 4.20 in. (106.7 mm.), and compression ratio of 6.8:1; maximum power 99 b.h.p. at 3,000 r.p.m.; maximum torque 203 lb. ft. at 1,000 r.p.m. Forged-steel four-main-bearing, counter-balanced crankshaft with shell-type, replaceable, steel-backed, white metal main and big-end bearings. Oil is forced to all working parts by gear-type pump through a full-flow filter. Ignition by coil and distributor with automatic and vacuum control for advance and retard. Mechanical pump sends fuel to a Zenith down-draught carburetor. Cooling water circulated by centrifugal pump and fan, with thermostatic control. 12-volt dynamo and starter motor.

### OPTIONAL EXTRAS

The following items, available at extra cost, are fitted model by model for some vehicles.

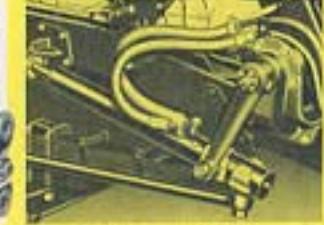
#### FF K100

Radio.  
Weather-shield (single or twin).  
Fitted, front air and (single or twin).  
Shock Absorbers.  
Spring over-ride (models 5.100 and 5.110).  
5-speed gearbox.  
Mechanical Tyre Pump.  
Flushing injection indicator.  
Air-pressure-adjusted brakes.  
Power steering (Diesel models only).  
5/25-20 two-wheel drive and helper settings for  
Home Market.  
Vacuum Gauge.

#### FF K100

Radio.  
Heater-shield (single or twin).  
Fitted, front air and (single or twin).  
Shock Absorbers.  
Spring over-ride (models 5.100 and 5.110).  
5-speed gearbox.  
Mechanical Tyre Pump.  
Flushing injection indicator (except for Export).  
Air-pressure-adjusted brakes.  
Power Steering.  
5/25-20 two-wheel drive.  
9.0x20 two-ply tyres.  
Vacuum Gauge.  
5 inch centre indicators for 108 inch wheelbase  
chassis-cab front and centre.  
5/100 dual-angled (models 5.100 and 5.110).  
drive 6.25 in. (165 mm.). Maximum power 120  
b.h.p. at 2,800 r.p.m. (other details as for 5.1  
series).

#### 6-Speed gearbox



Power-assisted steering

5.2 litre Diesel engine